



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3065-041
Job Sheet 179354



Part No: D3065-041

Job Qty: 10 ea

Part Name: Step Leg Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/18/18

Job Tracking No:

Due Date: 7/6/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP Rev: C 02.11.01 Incorporated D3066-1 IPP KJ/RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		7/6/18	0.00	0.00	Start Up Small Fab-1		
100	Small Fab	10 pcs		7/6/18	0.00	2.20	Small Fab-2		
110	QC	10 pcs		7/6/18	0.00	0.00	QC5		
120	Packaging	10 pcs		7/6/18	0.00	0.00	Packaging3-1		
130	QC21-SA	10 Ea		7/6/18	0.00	0.00	QC21		

Part Op 100 - Assemble as per Dwg D3065 and Identify as D3065-041
Descriptions: 120 - LOCATION : WA002

21 JUN 26 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3065-1	Step Spacer	10 Ea (1 ea)	90-Start up Operation	5066667
D3065-3	Step Spacer	10 Ea (1 ea)	90-Start up Operation	5066663 5X 5071804 5X
D3065-5	Step Leg	20 Ea (2 ea)	90-Start up Operation	5074115 1X 5066857 8X
D3065-7	Step Spacer	10 Ea (1 ea)	90-Start up Operation	5071804 5070135
MS20470AD4-4	Rivet, Universal Head	300 Ea (30 ea)	90-Start up Operation	5083832

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3065-1	10	130	0
	D3065-3	10	79	0
	D3065-5	20	113	0
	D3065-7	10	84	0
	MS20470AD4-4	300	1,346	0

Part Specifications

Specifications could not be found.

Plex 6/18/18 10:28 AM Dart.lajeunesse.marie

004065

WORK ORDER NON-CONFORMANCE / UPDATE



DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order update only

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐	
Date: _____	Step #: _____	QTY Effective: _____		MRB (QSI042) Approval	
Description Work Order Deviation				Disposition	
 Container No: S083840 Part: D3065 - 041 Job No: 179354 Serial No/Batch: S083840 Revision: Inspector: Exp Date: Instructions:				Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LODA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐		No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		Wave/Twist in Tube ☐ Marks/Chatter ☐ Cut too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ U/I-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	
OTHER: _____					

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Date: 06/25/18